FreeStyle Linear Drain™

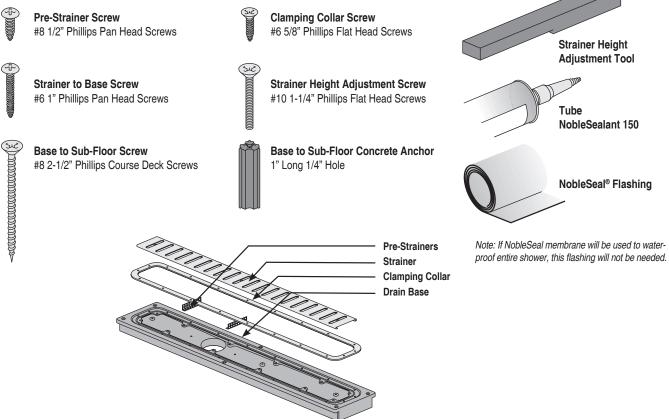
U.S. Patent No. 8,474,068 Patents Pending: Canada & EP Publication No. 2354339

Installation Instructions

Carefully review all installation options and instructions before proceeding.

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1. PRE-PLANNING

Be certain to gather all required tools and materials required prior to installation. If you are installing one or more of the following, consult instructions for that product:

- Full Mortar Bed Adapter Kit
- Tile Top Strainer
- Connector

Sub-Floor

Caution: Sub-floor must meet local code requirements and Tile Council of North America (TCNA) guidelines.

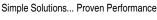
Clean sub-floor and check that it is smooth and level.

Sloped Bed Requirements

Carefully follow manufacturer's instructions. Use products recommended for the type of sloped bed being installed.

FreeStyle Linear Drain assembly is intended to install tight to toe plate and studs within shower prior to installation of sloped mortar bed, backer board, waterproofing, and tile.





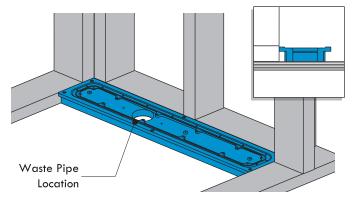


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Confirm Drain Size, Waste Pipe Type and Waste Pipe Location

Drain hole is off-set to accommodate floor joist location.

Size of shower determines size of drain to be used, which determines location of waste pipe through sub-floor. Match 2" I.D schedule 40 pipe type (PVC or ABS) to drain base type.

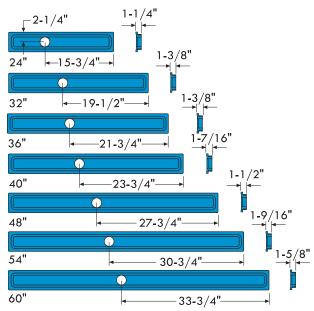








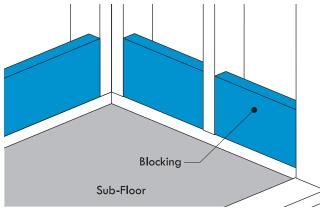
1. PRE-PLANNING CONTINUED



2. WALL PREPARATION

Blocking

Blocking between studs may be needed for flashing and membrane attachment prior to drain installation.

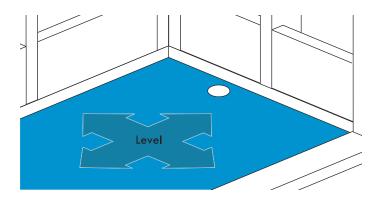


3. SUB-FLOOR PREPARATION

Caution: Confirm that sub-floor meets all local code requirements and the Tile Council of North Americas (TCNA) guidelines.

Check for Level. Clean

Sub-floor must be smooth and level. Clean sub-floor.



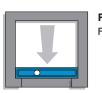
Drain Locations



Back Wall Flush to back wall



Full Curb Flush to curb



Partial Curb Flush to curb



Curb-less Flush to both side walls

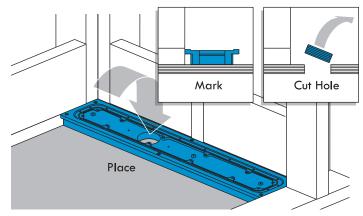


On Center Flush to both side wa**ll**s

4. WASTE PIPE 4A. NO WASTE PIPE INSTALLED

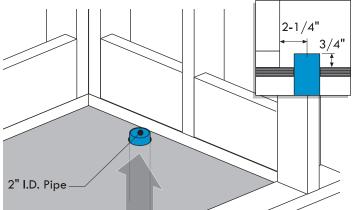
Place, Mark, and Cut

Place drain base in desired location on sub-floor. Mark waste pipe location on sub-floor. Cut opening in sub-floor to access plumbing below.



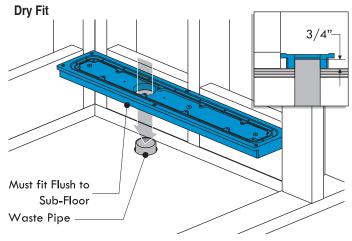
Install Waste Pipe

Follow local plumbing codes to properly install and secure 2" I.D. waste pipe 3/4" above sub-floor. Note: Waste pipe may be installed after fastening drain base if accessible from below.

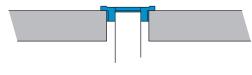


4B. WASTE PIPE PRE-INSTALLED

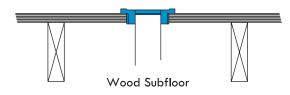
Dry fit drain base over location of existing waste pipe. If location does not allow drain base to fit flush against at least 2 shower walls, move location of plumbing to allow for proper installation. May also require moving existing studs and toe plate.



Alternate Drain Mounting Methods:



Concrete Substrate



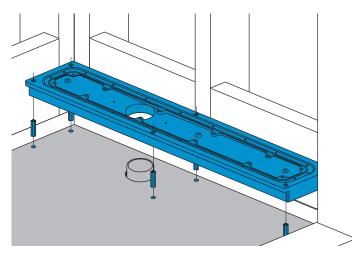
5. FASTEN DRAIN BASE TO SUB-FLOOR

For Concrete Sub-Floor A & B

For Wood Sub-Floor B only

5A. MARK FOR ANCHORS

Dry fit drain base over waste pipe. Mark all holes in outside flange of drain base on concrete floor. Remove drain base. Drill 1/4" holes, 1-1/2" deep where marked. Drive plastic anchors flush in all holes.



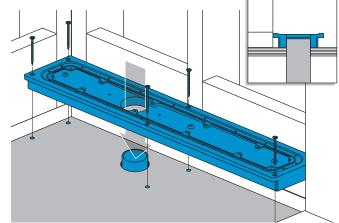
5B. INSTALL DRAIN BASE TO WASTE PIPE AND SUB-FLOOR

Caution: Confirm proper plastic pipe cement and primer for drain base type (PVC or ABS). Check drain base label to confirm.

Apply appropriate plastic pipe cement and primer to drain and waste pipe following local plumbing codes and manufacturer's instructions.

Fit and fully seat drain base onto waste pipe.

Fasten drain base to sub-floor by screwing 2-1/2" deck screws through all holes in outside flange of drain base into plastic anchors or directly into wood sub-floor. **Do not over-tighten.**

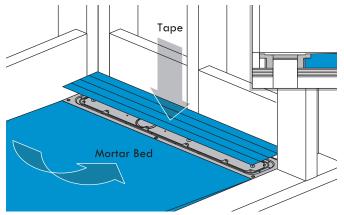


6. SLOPED MORTAR BED INSTALLATION

Protect Drain Base. Install Sloped Mortar Bed

Apply tape over entire top surface of drain base.

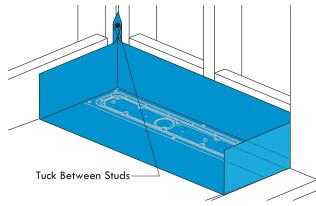
Follow industry standards to complete sloped mortar bed installation. Be certain mortar completely fills void below drain base flange. Allow to dry before proceeding.



MAKING CORNERS - See Prepare Flashing Below

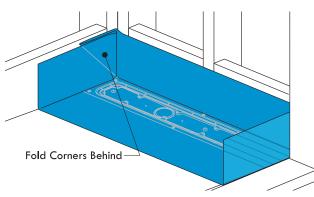
Tucked Corner (when space is available between studs)

Fold and crease to size. Tuck flashing into space between studs.



Folded Corner

Fold and crease to size. Fold corners behind flashing.



7. PREPARE FLASHING CONTINUED



Drain at Full Curb Entry

Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Prior to installing flashing, install pre-formed outside corners available separately from Noble Company following manufacturer's instructions. 2 per side.

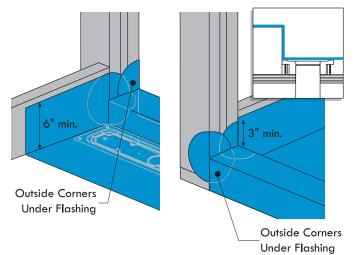
Measure width of shower floor across drain base. Measure up and over curb. Lay flashing flat. Measure and mark flashing.

Cut, fold and crease to proper size and fit. Note: Do not secure flashing at this time.

Note: Noble Curb may also be used. See manufacturer's instructions.

Inside Shower

Outside Shower



7. PREPARE FLASHING

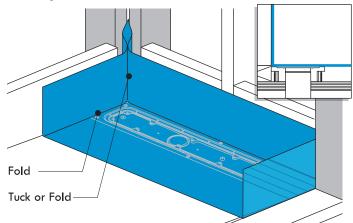


Drain at Back Wall

Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Measure width of shower floor across drain base. Lay flashing flat. Measure and mark flashing.

Fold and crease for upturns and create corners. **Note:** Do not secure flashing at this time.



7. PREPARE FLASHING CONTINUED

Drain at Partial Width Curb

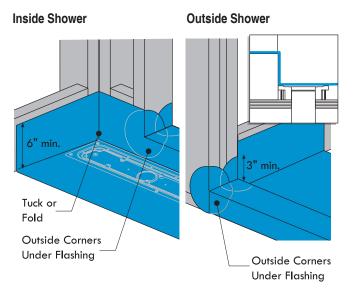
Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Prior to installing flashing, install pre-formed outside corners available separately from Noble Company following manufacturer's instructions. 2 per side.

Measure width of shower floor across drain base. Measure up and over curb. Lay flashing flat. Measure and mark flashing.

Cut, fold, and crease to proper size and fit. Note: Do not secure flashing at this time.

Note: Noble Curb may also be used. See manufacturer's instructions.



7. PREPARE FLASHING CONTINUED



Drain at Curb-less Entry

Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

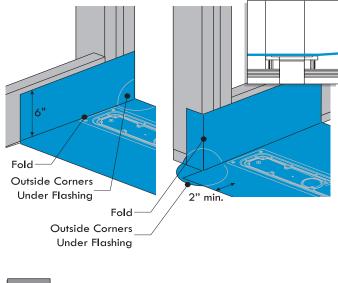
Measure width of shower floor across drain base.

Lay flashing flat. Measure and mark flashing.

Cut, fold, and crease to proper size and fit. **Note:** *Do not secure flashing at this time.*

Inside Shower

Outside Shower



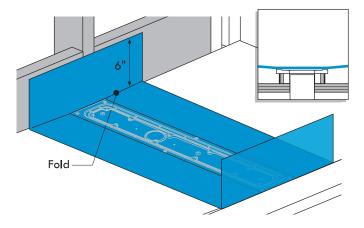
Drain On Center

Flashing must turn up the walls a minimum of 3" above shower curb and 6" above floor in showers without curbs.

Measure width of shower floor across drain base.

Lay flashing flat. Measure and mark flashing.

Fold and crease for upturns. *Note: Do not secure flashing at this time.*

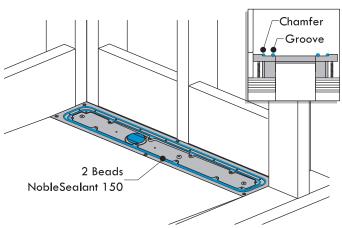


8. SECURE FLASHING

8A. SEAL DRAIN BASE

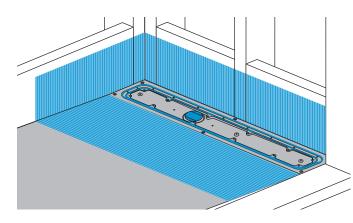
Lift out flashing. Remove tape, leaving tape over drain hole only.

Apply a 1/8" continuous bead of NobleSealant 150 around chamfer on base flange and another bead in groove on drain base.



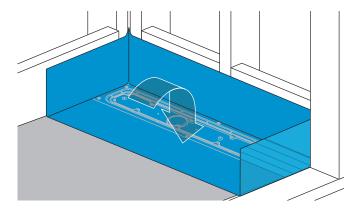
8B. APPLY ADHESIVES

Apply NobleBond EXT or latex modified thin-set to mortar bed, walls, and curb as needed. Apply NobleSealant 150 to any pre-formed corners.



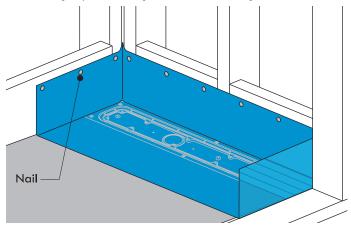
8C. PRESS INTO SEALANT AND ADHESIVE

Align membrane and firmly press all areas of membrane into adhesive on walls, floor, curb and sealant on drain base and any pre-formed corners.



9. FASTEN FLASHING

Nail through top 1" of flashing to studs and/or blocking.

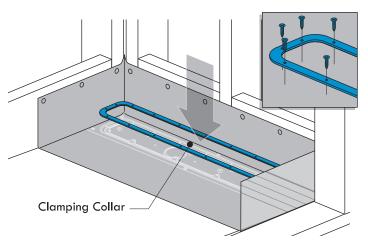


10. INSTALL CLAMPING COLLAR

Align collar with drain base under flashing. Press firmly.

Starting at one end, insert 5/8" screw through collar, punch through flashing and screw into base. Repeat for all screws.

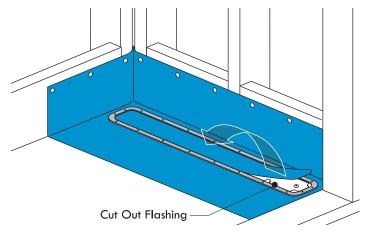
Do not over-tighten.



11. CUT OUT FLASHING

With a razor knife, carefully trim out flashing from center of collar. Remove tape from drain hole. Caution: Do not puncture flashing outside of collar.

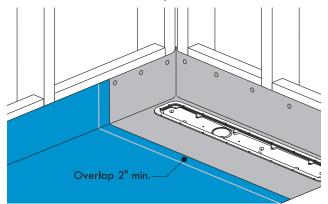
Do not over-tighten.



12. COMPLETE FLOOR WATERPROOFING

16. INSTALL HEIGHT ADJUSTMENT SCREWS

Complete installation of bonded waterproofing membrane (ANSI A118.10) on shower floor. NobleSeal TS is preferred.



13. FLOOD TEST

Flood test as required by local codes.

14. INSTALL BACKER BOARD AND WALL WATERPROOFING

Note: TCNA guidelines require waterproofing or a vapor barrier be installed on all walls.

Install 1/2" backer board and wall waterproofing according to manufacturer's instructions, local plumbing codes and TCNA guidelines.

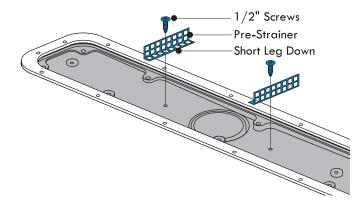
Caution: Do not puncture flashing.

15. INSTALL PRE-STRAINERS

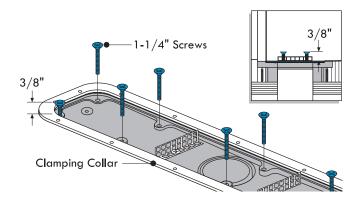
Place short leg of Pre-Strainer down, facing drain hole. Install 1/2" pan head screw, align strainer and tighten screw.

Repeat for opposite strainer.

Note: On 24" drain, place long leg of Pre-Strainer down, facing drain hole.



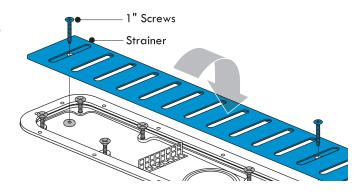
Screw in all 1-1/4" flat head height adjustment screws to 3/8" above the clamping collar.



17. TEMPORARILY ATTACH STRAINER

Note: Strainer attachment holes are not symmetrical. If screws do not align with holes in drain base, turn strainer end-to-end.

Place strainer over height adjustment screws. Temporarily fasten with three 1" pan head screws. **Do not over-tighten.**



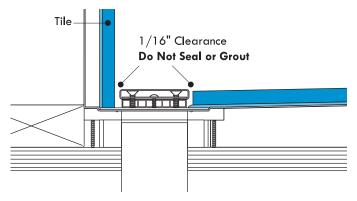
18. TILE AND GROUT

Protect strainer with tape.

Allow for 1/16" clearance between strainer and tile.

Caution: Do not grout or seal this space.

Tile and grout all surfaces following manufacturer's instructions and TCNA guidelines.



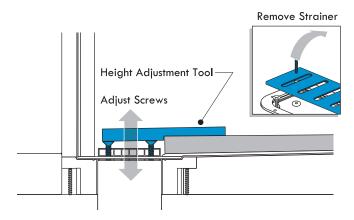
19. ADJUST STRAINER HEIGHT

20. RE-INSTALL STRAINER

tighten.

Remove strainer. Remove tape from strainer.

Place thin end of height adjustment tool on tile and rest other end on height adjustment screw. Adjust screw for level. Repeat for all height adjustment screws.



Note: Strainer attachment holes are not symmetrical. If screws do not

Place strainer over height adjustment screws. Confirm that strainer is

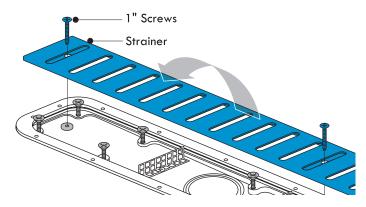
flush with all tiles. Fasten with three 1" pan head screws. Do not over-

align with holes in drain base, turn strainer end-to-end.

21. CLEANING DRAIN

To clean drain, remove 3 screws in top of strainer. Clear any hair or other obstructions from drain.

Remove Strainer



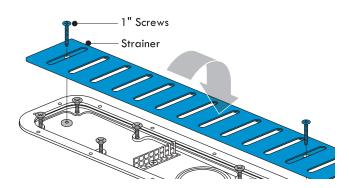
Re-Attach Strainer

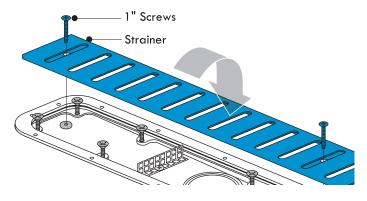
Note: Strainer attachment holes are not symmetrical. If screws do not align with holes in drain base, turn strainer end-to-end.

Place strainer over height adjustment screws.

Replace all three screws.

Do not over-tighten.





Other shower products available from Noble Company. Visit noblecompany.com

NobleSeal® TS thin-bed bonded waterproofing membrane Noble inside and outside pre-formed corners ValueSeal® thin-bed bonded waterproofing Noble Niches Noble Benches Noble Curbs



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