

COMPANY IDENTITY: Noble Company
 PRODUCT IDENTITY: NOBURST INHIBITOR BOOST

SDS DATE: 03/13/2015
 ORIGINAL: 03/08/2015

SAFETY DATA SHEET

This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements of the Global Harmonizing System.
 THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)
 IMPORTANT: Read this SDS before handling & disposing of this product.
 Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: NOBURST INHIBITOR BOOST
 SYNONYMS: None
 PRODUCT USES: Inhibitor

COMPANY IDENTITY: Noble Company
 COMPANY ADDRESS: 7300 Enterprise Dr.
 COMPANY CITY: Spring Lake, MI 49456
 COMPANY PHONE: 1-231-799-8000
 EMERGENCY PHONES: 1-800-878-5788

SECTION 2. HAZARDS IDENTIFICATION

WARNING!!



2.1 HAZARD STATEMENTS: (CAT = Hazard Category)

(H300s) HEALTH: Acute Toxicity, Oral(CAT:5)
H303 MAY BE HARMFUL IF SWALLOWED.
 (H300s) HEALTH: Skin Corrosion/Irritation(CAT:2)
H320 CAUSES EYE IRRITATION.

2.2 PRECAUTIONARY STATEMENTS:

P100s = General, P200s = Prevention, P300s = Response, P400s = Storage, P500s = Disposal
 P260 Do not breathe dust/fume/gas/mist/vapors/spray.
 P262 Do not get in eyes, on skin, or on clothing.
 P280 Wear protective gloves/protective clothing/eye protection/face protection.
 P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P302+352 IF ON SKIN: Wash with plenty of soap and water.
 P314 Get medical advice/attention if you feel unwell.
 P332+313 IF SKIN irritation occurs: Get medical advice/attention.

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

MATERIAL	CAS#	EINECS#	WT %
Dipotassium Phosphate	7758-11-4	-	95-100

The specific chemical component identities and/or the exact component percentages of this material may be withheld as trade secrets. This information is made available to health professionals, employees, and designated representatives in accordance with the applicable provisions of 29 CFR 1910.1200 (I)(1).

TRACE COMPONENTS: Trace ingredients (if any) are present in < 1% concentration, (< 0.1% for potential carcinogens, reproductive toxins, respiratory tract mutagens, and sensitizers). None of the trace ingredients contribute significant additional hazards at the concentrations that may be present in this product. All pertinent hazard information has been provided in this document, per the requirements of the Federal Occupational Safety and Health Administration Standard (29 CFR 1910.1200), U.S. State equivalents, and Canadian Hazardous Materials Identification System Standard (CPR 4).

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SECTION 4. FIRST AID MEASURES

- 4.1 MOST IMPORTANT SYMPTOMS/EFFECTS, ACUTE & CHRONIC:
See Section 11 for Symptoms/Effects (acute & chronic).
- 4.2 EYE CONTACT:
For eyes, flush with plenty of water for 15 minutes & get medical attention.
- 4.3 SKIN CONTACT:
In case of contact with skin immediately remove contaminated clothing.
Wash thoroughly with soap & water. Wash contaminated clothing before reuse.
- 4.4 INHALATION:
After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).
- 4.5 SWALLOWING:
Rinse mouth. Do NOT give liquids to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

- 5.1 FIRE & EXPLOSION PREVENTIVE MEASURES:
Non-flammable.
- 5.2 SUITABLE (& UNSUITABLE) EXTINGUISHING MEDIA:
Use extinguishing media suitable for surrounding fire.
- 5.3 SPECIAL PROTECTIVE EQUIPMENT & PRECAUTIONS FOR FIRE FIGHTERS:
Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Helmet with face shield, bunker coats, gloves & rubber boots).
- 5.4 SPECIFIC HAZARDS OF CHEMICAL & HAZARDOUS COMBUSTION PRODUCTS:
Isolate from oxidizers, heat, & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

- 6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT & EMERGENCY PROCEDURES:
Keep unprotected personnel away.
Wear appropriate personal protective equipment given in Section 8.
- 6.2 ENVIRONMENTAL PRECAUTIONS:
Keep from entering storm sewers and ditches which lead to waterways.
- 6.3 METHODS & MATERIAL FOR CONTAINMENT & CLEAN-UP:
Stop spill at source. Dike and contain.
Collect leaking & spilled liquid in sealable containers as far as possible.

SECTION 7. HANDLING AND STORAGE

- 7.1 PRECAUTIONS FOR SAFE HANDLING:
Isolate from oxidizers, heat, & open flame. Use only with adequate ventilation.
Avoid prolonged or repeated contact with skin. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse. Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, braze, or weld. Continue all label precautions!
- 7.2 CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES:
Do not store above 49 C/120 F.
Keep container tightly closed & upright when not in use to prevent leakage.

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SECTION 7. HANDLING AND STORAGE (CONTINUED)

7.3 NONBULK: CONTAINERS:

Store containers in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers or in a diked area, as appropriate. Store containers away from incompatible chemicals (see Section 10, Stability and Reactivity). Post warning and "NO SMOKING" signs in storage and use areas, as appropriate. Empty containers should be handled with care. Never store food, feed, or drinking water in containers which held this product.

7.4 BULK CONTAINERS:

All tanks and pipelines which contain this material must be labeled. Perform routine maintenance on tanks or pipelines which contain this product. Report all leaks immediately to the proper personnel.

7.5 TANK CAR SHIPMENTS:

Tank cars carrying this product should be loaded and unloaded in strict accordance with tank-car manufacturer's recommendation and all established on-site safety procedures. Appropriate personal protective equipment must be used (see Section 8, Engineering Controls and Personal Protective Equipment.). All loading and unloading equipment must be inspected, prior to each use. Loading and unloading operations must be attended, at all times. Tank cars must be level, brakes must be set or wheels must be locked or blocked prior to loading or unloading. Tank car (for loading) or storage tanks (for unloading) must be verified to be correct for receiving this product and be properly prepared, prior to starting the transfer operations. Hoses must be verified to be in the correct positions, before starting transfer operations. A sample (if required) must be taken and verified (if required) prior to starting transfer operations. All lines must be blown-down and purged before disconnecting them from the tank car or vessel.

7.6 PROTECTIVE PRACTICES DURING MAINTENANCE OF CONTAMINATED EQUIPMENT:

Follow practices indicated in Section 6 (Accidental Release Measures). Make certain application equipment is locked and tagged-out safely. Always use this product in areas where adequate ventilation is provided. Collect all rinsates and dispose of according to applicable Federal, State, Provincial, or local procedures.

7.7 EMPTY CONTAINER WARNING:

Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. **DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH.**

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 EXPOSURE LIMITS:

MATERIAL	CAS#	EINECS#	TWA (OSHA)	TLV (ACGIH)
Dipotassium Phosphate	7758-11-4	-	None Known	None Known

This product contains no EPA Hazardous Air Pollutants (HAP) in amounts > 0.1%.

8.2 APPROPRIATE ENGINEERING CONTROLS:

RESPIRATORY EXPOSURE CONTROLS

A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION

LOCAL EXHAUST:	Necessary	MECHANICAL (GENERAL):	Acceptable
SPECIAL:	None	OTHER:	None

Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

8.3 INDIVIDUAL PROTECTION MEASURES, SUCH AS PERSONAL PROTECTIVE EQUIPMENT:

PERSONAL PROTECTIONS:

Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers.
 Wash at end of each workshift & before eating, smoking or using the toilet.
 Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

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SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE:	Liquid, Water-White
ODOR:	None
ODOR THRESHOLD:	Not Available
pH (Neutrality):	Not Available
MELTING POINT/FREEZING POINT:	Not Available
BOILING RANGE (IBP, 50%, Dry Point):	Not Available
FLASH POINT (TEST METHOD):	Noncombustible
EVAPORATION RATE (n-Butyl Acetate=1):	Not Applicable
FLAMMABILITY CLASSIFICATION:	Noncombustible
LOWER FLAMMABLE LIMIT IN AIR (% by vol):	Not Applicable
UPPER FLAMMABLE LIMIT IN AIR (% by vol):	Not Applicable
VAPOR PRESSURE (mm of Hg)@20 C	0.0
VAPOR DENSITY (air=1):	Not Applicable
GRAVITY @ 68/68F / 20/20C:	
DENSITY:	2.297
SPECIFIC GRAVITY (Water=1):	2.300
POUNDS/GALLON:	19.160
WATER SOLUBILITY:	Complete
PARTITION COEFFICIENT (n-Octane/Water):	Not Available
AUTO IGNITION TEMPERATURE:	Not Applicable
DECOMPOSITION TEMPERATURE:	Not Available
VISCOSITY @ 20 C (ASTM D445):	Not Available

* Using CARB (California Air Resources Board Rules).

SECTION 10. STABILITY & REACTIVITY

- 10.1 REACTIVITY & CHEMICAL STABILITY:
 Stable under normal conditions, no hazardous reactions when kept from incompatibles.
- 10.2 POSSIBILITY OF HAZARDOUS REACTIONS & CONDITIONS TO AVOID:
 Isolate from extreme heat, & open flame.
- 10.3 INCOMPATIBLE MATERIALS:
 Isolate from oxidizers.
- 10.4 HAZARDOUS DECOMPOSITION PRODUCTS:
 Phosphorus Pentoxide, Potassium Oxide & Hydroxide from burning.
- 10.5 HAZARDOUS POLYMERIZATION:
 Will not occur.

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 ACUTE HAZARDS

- 11.1.1 SKIN CONTACT:
 Primary irritation to skin, defatting, dermatitis.
- 11.1.2 EYE CONTACT:
 Primary irritation to eyes, redness, tearing, blurred vision.
 Liquid can cause eye irritation.
- 11.1.3 INHALATION:
 Causes respiratory tract and mucous membrane irritation. There is no significant inhalation hazard for low level (usual) industrial handling or exposure.
- 11.1.4 SWALLOWING:
 Phosphates are toxic because of their ability to sequester calcium, but they are slowly and incompletely absorbed when ingested, and seldom result in systemic effects. Furthermore, acute potassium poisoning by mouth is rare because large single doses induce vomiting and because in the absence of pre-existing kidney damage, potassium is rapidly excreted. However, such effects have occurred. Symptoms may include gastrointestinal tract irritation (gastroenteritis) with n

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11.2 SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:

Pre-existing disorders of any target organs mentioned in this Document can be aggravated by over-exposure by routes of entry to components of this product. Persons with these disorders should avoid use of this product.

11.3 CHRONIC HAZARDS

11.3.1 CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:

This product has no carcinogens listed by IARC, NTP, NIOSH, OSHA or ACGIH, as of this date, greater or equal to 0.1%.

11.3.2 TARGET ORGANS: May cause damage to target organs, based on animal data.

11.3.3 IRRITANCY: Irritating to contaminated tissue.

11.3.4 SENSITIZATION: No component is known as a sensitizer.

11.3.5 MUTAGENICITY: No known reports of mutagenic effects in humans.

11.3.6 EMBRYOTOXICITY: No known reports of embryotoxic effects in humans.

11.3.7 TERATOGENICITY: No known reports of teratogenic effects in humans.

11.3.8 REPRODUCTIVE TOXICITY: No known reports of reproductive effects in humans.

A MUTAGEN is a chemical which causes permanent changes to genetic material (DNA) such that the changes will propagate across generational lines. An EMBRYOTOXIN is a chemical which causes damage to a developing embryo (such as: within the first 8 weeks of pregnancy in humans), but the damage does not propagate across generational lines. A TERATOGEN is a chemical which causes damage to a developing fetus, but the damage does not propagate across generational lines. A REPRODUCTIVE TOXIN is any substance which interferes in any way with the reproductive process.

11.4 MAMMALIAN TOXICITY INFORMATION

No mammalian information is available on this product.

SECTION 12. ECOLOGICAL INFORMATION

12.1 ALL WORK PRACTICES MUST BE AIMED AT ELIMINATING ENVIRONMENTAL CONTAMINATION.

12.2 EFFECT OF MATERIAL ON PLANTS AND ANIMALS:

This product may be harmful or fatal to plant and animal life if released into the environment. Refer to Section 11 (Toxicological Information) for further data on the effects of this product's components on test animals.

12.3 EFFECT OF MATERIAL ON AQUATIC LIFE:

No aquatic environmental information is available on this product.

12.4 MOBILITY IN SOIL

Mobility of this material has not been determined.

12.5 DEGRADABILITY

This product is completely biodegradable.

12.6 ACCUMULATION

Bioaccumulation of this product has not been determined.

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SECTION 13. DISPOSAL CONSIDERATIONS

THE GENERATION OF WASTE SHOULD BE AVOIDED OR MINIMIZED WHEREVER POSSIBLE.

Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers and liners may retain some product residues. Vapor from some product residues may create a highly flammable or explosive atmosphere inside the container. **DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE USED CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY BURST AND CAUSE INJURY OR DEATH.** Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Processing, use or contamination may change the waste disposal requirements. Do not dispose of on land, in surface waters, or in storm drains. Waste should be recycled or disposed of in accordance with regulations. Large amounts should be collected for reuse or consigned to licensed hazardous waste haulers for disposal. **ALL DISPOSAL MUST BE IN ACCORDANCE WITH ALL FEDERAL, STATE, PROVINCIAL, AND LOCAL REGULATIONS. IF IN DOUBT, CONTACT PROPER AGENCIES.**

SECTION 14. TRANSPORT INFORMATION

MARINE POLLUTANT: No
 DOT/TDG SHIP NAME: Not Regulated
 DRUM LABEL: None
 IATA / ICAO: Not Regulated
 IMO / IMDG: Not Regulated
 EMERGENCY RESPONSE GUIDEBOOK NUMBER: None

SECTION 15. REGULATORY INFORMATION

15.1 EPA REGULATION:

SARA SECTION 311/312 HAZARDS: None Known

All components of this product are on the TSCA list.
 This material contains no known products restricted under SARA Title III, Section 313 in amounts greater or equal to 1%.

15.2 STATE REGULATIONS:

CALIFORNIA SAFE DRINKING WATER & TOXIC ENFORCEMENT ACT (PROPOSITION 65):
 This product contains no chemicals known to the State of California to cause cancer or reproductive toxicity.

15.3 INTERNATIONAL REGULATIONS

The identified components of this product are listed on the chemical inventories of the following countries:
 Australia (AICS), Canada (DSL or NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

15.4 CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

D2B: Irritating to skin / eyes.

This product was classified using the hazard criteria of the Controlled Products Regulations (CPR). This Document contains all information required by the CPR.

SECTION 16. OTHER INFORMATION

16.1 HAZARD RATINGS:

HEALTH (NFPA): 2, HEALTH (HMIS): 2, FLAMMABILITY: 0, PHYSICAL HAZARD: 0
 (Personal Protection Rating to be supplied by user based on use conditions.)
 This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

16.2 EMPLOYEE TRAINING

See Section 2 (Hazards Identification). Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

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NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency.

Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein.

This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 03/08/2018.

Safety Data Sheet was prepared by: Chemical Data Services, e-mail: chemdatsrv@aol.com.